



Product – Information

Date
17.05.2021

2K-HS-Füller
(2K-HS-Filler)
Art.-Nr. 20-107-5

Fast-drying 2-K HS filler. Good sandability and optimum topcoat level.
The SWIN 2K filler can be used as a thick-layer filler or also as a wet-on-wet filler by adding different thinners.
It is particularly recommended for use on large surfaces, such as trucks, buses and Railway carriages, where its excellent flow behaviour helps to reduce sanding times.

Color shade	Light grey		
Mixing ratio Vol.	5:1		
Hardener	30-100-x normal, 30-200-x kurz (fast)		
Thinner	SWIN-Universalverdünnung kurz (fast 60-102-x), normal (60-101-x) or lang (slow 60-100-x)		
Spray viscosity at 20 °C	18-20 s 4 mm D		
Processing	Spray pressure	Spray nozzle	Spray passes
Luft / Fließbecher	3-5 bar	1,3-1,5 mm	2-3
Airless / Airmix			
Pot life	1-2 hrs, depending on hardener and temperature		
Drx film thickness	30-150 µm, depending on application		
Flash-off time 20 °C	approx. 5 min between sprays		
Drying 20 °C	recoatable	dust dry	tack-free ready for assembly
	Can be sprayed over as wet-on-wet filler after 30-40 min. Sandable after 5-6 h, depending on layer thickness and temperature. If the drying time exceeds 12 h, the filler must be sanded.		

Notes:

Recoatable with all SWIN 2K coatings. Optimum corrosion protection in the build-up with Etch Primer 10-213-10. The Etch Primer may only be overpainted after complete drying (at least 1 hour at 20°).
Recoat with SWIN two-coat basecoat only **after complete** drying.
The basecoat **must be adjusted with universal thinner normal 60-101-6.**

Labelling according to regulation (EC) flammable
Nr. 1272/2008:

Intended for professional use only.

The information given are laboratory and practical guideline values. Material, application technique and working conditions are beyond our control, therefore the usability of our product under the respective conditions has to be checked. Advice is given to the best of our knowledge, but without obligation. The hazard warnings and legal regulations must be observed.