



Product - Information

Date

17.05.2021

10:1 PU-Grund

(10:1 PU Primer)

Art.-Nr. 20-404-x Pebble grey

For coating iron, steel and galvanised surfaces. Aluminium and stainless steel must be pre-primed with Etch-Primer. The thixotropic setting allows problem-free application at high coat thicknesses.

Fast recoatability with long working time.

Colour shade	Pebble grey				
Mixing ratio Vol.	10 : 1				
Hardener	30-100-x normal, 30-200-x kurz (fast)				
Thinner	SWIN-Universalverdünnung kurz (fast 60-102-x), normal (60-101-x) or lang (slow 60-100-x)				
Spray viscosity at 20 °C	20-25s 4 mm D / Airless 40-45 s				
Processing	Spray pressure	Spray nozzle	Spray passes		
Air / flow cup	3-5 bar	1,5 mm	2-3		
Airless / Airmix	ca.100-150 bar	11-15, 20-60°	2-3		
Pot life	6-8 h				
Dry film thickness	At least 60 µm on steel				
Flash-off time	20 °C	10 min between sprays			
Drying		recoatable	dust dry	tack-free	ready for assembly
	20 °C	As a wet-on-wet filler, recoatable after 30-45 min.			

Notes:

Recoat with SWIN two-coat basecoat Silver only after it is **completely** dry.

The basecoat must be adjusted with universal thinner 60-101-6.

Labelling according to Regulation (EC)
Nr. 1272/2008:

flammable

Intended for professional use only.

The information given are laboratory and practical guideline values. Material, application technique and working conditions are beyond our control, therefore the usability of our product under the respective conditions has to be checked. Advice is given to the best of our knowledge, but without obligation. The hazard warnings and legal regulations must be observed.