



Product - Information

Date

18.05.2021

2K-HS Premium Decklack

(2K-HS Premium Topcoat)

Binder SW 2000

2K-HS premium topcoat for partial and full coating of commercial vehicles, buses and cars. Excellent flow, high surface hardness, yellowing and weather resistance as well as chemical and mechanical resistance.

Colour shade	According to colour database		
Mixing ratio	2:1 Volume		
Hardener	30-100-x normal, 30-200-x kurz (fast), 30-300-1 Express		
Thinner	SWIN-Universalverdünnung kurz (fast 60-102-x), normal (60-101-x) or lang (slow 60-100-x)		
Spray viscosity at 20 °C	18-22 s 4 mm D		
Processing	Spray pressure	Spray nozzle	Spray passes
Air / flow cup	3-5 bar	1,3-1,5 mm	2
Airless / Airmix			
Pot life	3-4 hrs.		
Dry coat thickness	40-60 µm		
Flash-off time	10 min between sprays and before oven drying		
Drying	recoatable	dust dry	tack-free
	20 °C	45-60 min	5-6 h
	60 °C	30-45 min after cooling, depending on hardener type	
ready for assembly	ca. 20 h		

Notes:

Processing with Express Hardener 30-300-1 is only suitable for spot repairs !!!

Labelling according to regulation (EC) Nr. 1272/2008: flammable

Intended for professional use only.