



Product - Information

2K-PU-Industrial Lack Binder SWI 5110

Date
18.05.2021

Low-priced 2-component topcoat for efficient commercial vehicle and industrial painting.
Trouble-free application due ist thixotropic formulation.

Colour shade	According to colour database			
Mixing ratio	5:1 Volume			
Hardener	30-100-5 normal, 30-200-5 kurz (fast)			
Thinner	SWIN-Universalverdünnung kurz (fast 60-102-x), normal (60-101-x) or lang (slow 60-100-x)			
Spray viscosity at 20 °C in s/4mm.	Flow cup = 18-22, Airless = 40-50			
Processing	Spray pressure	Spray nozzle	Spray passes	
Air / flow cup	3-5 bar	1,3-1,5 mm	2	
Airless / Airmix	90-120 bar	9-13 / 20-40°	1-2	
Pot life	Flow cup = 5 h, Airless = 3 h			
Dry film thickness	40-60 µm			
Flash-off time	10 min between sprays and before oven drying			
Drying	recoatable	dust dry	tack-free	ready for assembly
	20 °C	20-30 min	3-4 h	ca. 20 h
	60 °C	30-45 min after cooling, depending on hardener type		

Notes:

For use on primed surfaces.
For refinishing, also to be used on dry, clean, well-adhering old coatings.

Labelling according to regulation (EC) Nr. 1272/2008: flammable

Intended for professional use only.

The information given are laboratory and practical guideline values. Material, application technique and working conditions are beyond our control, therefore the usability of our product under the respective conditions has to be checked. Advice is given to the best of our knowledge, but without obligation. The hazard warnings and legal regulations must be observed.