



Product - Information

Zweischicht-Basislack silber

(Two-layer basecoat silver)

Art.-Nr. 90-9006-x

90-9007-x

Date

18.05.2021

For high-quality metallic paintwork. Easy application.
Must be overcoated with SWIN 2K clearcoat.

Colour shade	RAL 9006, RAL 9007		
Mixing ratio	mix with 10 % 2-K hardener, then 1:1 with SWIN Universal Thinner.		
Hardener	30-100-x normal, 30-200-x kurz (fast)		
Thinner	SWIN Universal Thinner normal		
Spray viscosity at 20 °C	15-18 s 4 mm D		
Processing	Spray pressure	Spray nozzle	Spray passes
Air / flow cup	3-4 bar	1,4-1,6 mm	2
Airless / Airmix			
Pot life	1 working day		
Dry film thickness	20-25 µm		
Flash-off time	10-15 min		
Drying	recoatable	dust dry	tack-free
Object temperature 20 °C	15-20 min		
		ready for assembly	

Notes: The surface should be uniform in colour.
Do not use on thermoplastic old coatings.
After flash-off, recoat wet-on-wet without intermediate sanding - within 8 h - with clear lacquer.

Labelling according to regulation
(EC) Nr. 1272/2008:

flammable

Intended for professional use only.