



## Product - Information

Date

18.05.2021

**NFZ – Spachtel**  
(NFZ – Filler)  
Art.-Nr. 132114

NFZ-Spachtel is a polyester-based filler for levelling **large surfaces** in one process as preparation for paint build-up. It can be used on most metallic and GFRP surfaces. The NFZ filler **differs** from other polyester fillers primarily in its **high elasticity**.

The application area for the NFZ filler is large bodywork surfaces on commercial and rail vehicles, especially in the **pressure vessel area**.

Delivery viscosity at 20 °C	pasty
Colour shade	oxide red
Mixing ratio	2 - 3 wt.% BPO - hardener paste Avoid overdosing the hardener paste. This can lead to bleeding and colour changes in the topcoat system.
Hardener	BPO - hardener paste
Reaction temperature	at least +5°C
Pot life	at +20°C room temperature: approx. 5 minutes
Processing	The surface must be sanded, clean, dry and free of grease.
Apply	filling
Drying time	Air drying approx. 30 min. at +20°C room temperature
Sandability	Following the specified drying times
As a filler	Pre-sanding - Dry with P80 Resanding - Dry with P120 - P240

**Notes:** Carefully sand and clean the surface  
Insufficient pre-treatment can lead to loss of adhesion.  
Do not apply to galvanised surfaces.

Labelling according to Regulation:  
(EC) Nr. 1272/2008

Flammable  
Hazardous to health

Intended for professional use only.

The information given are laboratory and practical guideline values. Material, application technique and working conditions are beyond our control, therefore the usability of our product under the respective conditions has to be checked. Advice is given to the best of our knowledge, but without obligation. The hazard warnings and legal regulations must be observed.