



Product - Information

Date

18.05.2021

Polyester-Spritzfüller

(Polyester spray filler)

Art.-Nr. 132115

The 2K polyester spray filler has good adhesion to metal, wood, polyester filler, GFRP parts and aluminium surfaces.

It is easy to sand, fills small and large uneven sections (sanding marks, pores, bulges) on car and truck body parts. It can be used in vehicle construction as well as for repairs. The spray filler is characterised by fast drying and a non-porous surface.

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| Delivery viscosity at 20 °C | liquid |
| Colour shade | grey |
| Mixing ratio | 3.5 wt.% CHP hardener Insufficient mixing can lead to undercrosslinking and thus to increased sensitivity to moisture. |
| Hardener | CHP - Hardener |
| Reaction temperature | at least +5°C |
| Pot life | at 18 - 20°C room temperature: 20 - 30 minutes |
| Processing | The surface must be sanded, clean, dry and free of grease. |
| Apply | The application can be carried out by spraying or brushing. When applying with a flow cup gun: nozzle size 2 - 3.5 mm at a working pressure of 3 - 4 bar |
| Drying time | at room temperature of 20°C: 3-5 hours at a temperature of 40°C: 60 minutes at a temperature of 60°C: 30 minutes In any case, a flash-off time of about 15 minutes must be observed before exposure to heat. |
| Sandability | Following the specified drying times: Polyester spray filler must be sanded dry due to its high water sensitivity. However, if sanding is done wet, the water that has penetrated must be given sufficient time to evaporate. |

Notes: Carefully sand and clean the surface
Insufficient pre-treatment can lead to loss of adhesion.
Do not apply to galvanised surfaces.
A Swin PU filler **must be applied** before applying the topcoat.

Labelling according to Ordinance on Hazardous Substances : flammable
hazardous to health

Intended for professional use only.